

Title (en)  
Method for producing a double-wall cup

Title (de)  
Verfahren zum Herstellen eines doppelwandigen Bechers

Title (fr)  
Procédé de fabrication d'un gobelet à double paroi

Publication  
**EP 2108506 B1 20200909 (DE)**

Application  
**EP 09002098 A 20090216**

Priority  
DE 102008014878 A 20080312

Abstract (en)  
[origin: CN101531070A] A double-walled cup and a process for production of same are described. The cup comprises an inner cup and a tube-shaped outer sleeve, which is formed from a blank of paper material joined at its ends. The tube-shaped outer sleeve is slid axially onto a prefabricated inner sleeve and secured. The tube-shaped outer sleeve is formed from a flat blank by means of joining the ends of the blank before being slid on, whereby the ends of the blank are joined by means of an adhesive applied to a limited area of the outer sleeve. The ends of the blank are joined by means of a thermoplastic material in the form of an adhesive, which for example can be a hot-melt adhesive or a sealing varnish.

IPC 8 full level  
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CPC (source: EP US)  
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