

Title (en)

Method and continuous furnace for heating workpieces

Title (de)

Verfahren und Durchlaufofen zum Erwärmen von Werkstücken

Title (fr)

Procédé et four à passage continu destinés au chauffage de pièces à usiner

Publication

**EP 2110448 B1 20181024 (DE)**

Application

**EP 09005231 A 20090409**

Priority

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- DE 102008055980 A 20081105

Abstract (en)

[origin: EP2110448A2] Heat treatment of a workpiece in a continuous furnace (10) comprises transporting it through the furnace to the point where a section (22) of it projects outside the furnace. The conveyor (30) is then stopped and the section (21) of the workpiece inside the furnace is further treated before the conveyor is started again. An independent claim is included for a continuous furnace for carrying out the method which has a conveyor fitted with a control system for stopping and starting it.

IPC 8 full level

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CPC (source: EP US)

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**F27B 9/30** (2013.01 - EP US); **F27D 5/00** (2013.01 - EP US); **C21D 1/673** (2013.01 - EP US); **C21D 2221/00** (2013.01 - EP US)

Cited by

DE102011114764A1; EP2336374A1; DE102011114764B4; EP2365100A3; WO2011082934A1; WO2014173703A1; WO2010089103A1;  
US10590500B2

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