

Title (en)

Method for processing a spectacle glass blank

Title (de)

Verfahren zum Bearbeiten eines Brillenglasrohlings

Title (fr)

Procédé de traitement d'une ébauche de verre à lunettes

Publication

**EP 2119533 B1 20110126 (DE)**

Application

**EP 09159580 A 20090506**

Priority

DE 102008022361 A 20080506

Abstract (en)

[origin: EP2119533A1] The method involves accelerating a milling head (4.1), and accelerating a milling cutter (4) and/or a workpiece spindle (3) in a direction of movement axis (T) in speed. The head and the spindle are drawn near in a direction of the axis with the speed till a distance between the head and a rotational axis (R) of a spindle axle (3.1) is equal to a specific value. The head and the spindle are drawn near with another speed till the distance is equal to another specific value. The latter speed is lowered around 10 percentage at the distance equal to the latter specific value.

IPC 8 full level

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