

Title (en)

Method for processing a spectacle glass blank

Title (de)

Verfahren zum Bearbeiten eines Brillenglasrohlings

Title (fr)

Procédé de traitement d'une ébauche de verre à lunettes

Publication

EP 2119533 B1 20110126 (DE)

Application

EP 09159580 A 20090506

Priority

DE 102008022361 A 20080506

Abstract (en)

[origin: EP2119533A1] The method involves accelerating a milling head (4.1), and accelerating a milling cutter (4) and/or a workpiece spindle (3) in a direction of movement axis (T) in speed. The head and the spindle are drawn near in a direction of the axis with the speed till a distance between the head and a rotational axis (R) of a spindle axle (3.1) is equal to a specific value. The head and the spindle are drawn near with another speed till the distance is equal to another specific value. The latter speed is lowered around 10 percentage at the distance equal to the latter specific value.

IPC 8 full level

B24B 13/00 (2006.01); **B24B 13/005** (2006.01); **B24B 41/00** (2006.01)

CPC (source: EP)

B24B 13/0037 (2013.01); **B24B 13/0055** (2013.01); **B24B 41/005** (2013.01)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK TR

DOCDB simple family (publication)

EP 2119533 A1 20091118; **EP 2119533 B1 20110126**; AT E496728 T1 20110215; DE 102008022361 A1 20091112;
DE 502009000340 D1 20110310

DOCDB simple family (application)

EP 09159580 A 20090506; AT 09159580 T 20090506; DE 102008022361 A 20080506; DE 502009000340 T 20090506