

Title (en)

METHOD FOR MANUFACTURING A WRAPPER FOR USE IN THE MANUFACTURING OF CIGARS.

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES DECKBLATTES ZUR VERWENDUNG IN DER ZIGARRENHERSTELLUNG

Title (fr)

PROCÉDÉ DE FABRICATION D'UNE ENVELOPPE POUR UNE UTILISATION DANS LA FABRICATION DE CIGARES

Publication

EP 2120613 B1 20130410 (EN)

Application

EP 08741609 A 20080206

Priority

- NL 2008000034 W 20080206
- NL 1033346 A 20070206

Abstract (en)

[origin: WO2008097081A1] Method for manufacturing a wrapper for use in the manufacture of cigars in which a wrapper to be used for enclosing fillers is obtained in that a tobacco leaf (1) is cut into a number of parallel strips (5) substantially in longitudinal direction, so in the direction of the mid rib (2), whereupon the ends (9) of the strips obtained are connected to each other to one continuous wrapper ribbon (10). At both ends (9), the strips (5) are cut-off across an acute angle (a) to the longitudinal direction, said angle approximately coinciding with the angle enclosed by the side ribs (3) and the mid rib (2). The continuous wrapper ribbon (10) can be wound around the fillers fed as a strand in longitudinal direction, whereupon both longitudinal edges (12) will be connected to each other. The continuous wrapper ribbon (10) is wound onto a roller (11), which is fed to the cigar winding machine.

IPC 8 full level

A24C 1/04 (2006.01)

CPC (source: EP US)

A24C 1/04 (2013.01 - EP US)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MT NL NO PL PT RO SE SI SK TR

DOCDB simple family (publication)

WO 2008097081 A1 20080814; DK 2120613 T3 20130708; EP 2120613 A1 20091125; EP 2120613 B1 20130410; ES 2420966 T3 20130828;
NL 1033346 C2 20080807; PL 2120613 T3 20130930; US 2010006114 A1 20100114

DOCDB simple family (application)

NL 2008000034 W 20080206; DK 08741609 T 20080206; EP 08741609 A 20080206; ES 08741609 T 20080206; NL 1033346 A 20070206;
PL 08741609 T 20080206; US 52476908 A 20080206