

Title (en)
Method of producing a downlight reflector

Title (de)
Verfahren zur Herstellung eines Downlight-Reflektors

Title (fr)
Procédé de fabrication d'un réflecteur à éclairage dirigé vers le bas

Publication
EP 2138761 B1 20131211 (DE)

Application
EP 09163648 A 20090624

Priority
DE 102008029743 A 20080625

Abstract (en)
[origin: EP2138761A1] The method involves deforming metallic flat material to a desired form of a reflector. The coated metal sheet is cut as section (10) from a continuous full surface with an optically effective material and bends from a self supporting revolution body (20), which forms the corpus of the reflector. The coated metal sheet is particularly aluminum plate. An independent claim is included for a light, particularly installation light or cultivation light, particular down light.

IPC 8 full level
F21V 7/10 (2006.01); **F21V 7/22** (2006.01); **F21S 8/02** (2006.01)

CPC (source: EP US)
F21S 41/37 (2017.12 - EP US); **F21V 7/10** (2013.01 - EP); **F21V 7/24** (2018.01 - EP US); **F21S 8/026** (2013.01 - EP); **F21S 8/04** (2013.01 - EP)

Cited by
DE102017115798A1; EP2312207A1; DE102012108719A1; US9989194B2; WO2014180689A1; DE102014104331A1; EP3428696A1;
WO2019011456A1; WO2019011554A1; US11444226B2; US11469357B2

Designated contracting state (EPC)
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK TR

DOCDB simple family (publication)
EP 2138761 A1 20091230; EP 2138761 B1 20131211; DE 102008029743 A1 20091231

DOCDB simple family (application)
EP 09163648 A 20090624; DE 102008029743 A 20080625