

Title (en)

METHOD AND DEVICE FOR BENDING SHEET METAL SECTIONS

Title (de)

VERFAHREN UND VORRICHTUNG ZUM RUNDEN VON BLECHABSCHNITTEN

Title (fr)

PROCÉDÉ ET DISPOSITIF POUR CINTRER DES SECTIONS DE TÔLES

Publication

EP 2148751 B1 20120905 (DE)

Application

EP 08733799 A 20080417

Priority

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- CH 8622007 A 20070530

Abstract (en)

[origin: WO2008144946A1] During the bending of sheet metal sections (1, 2) for forming can edges by means of a bending machine, the sheet metal characteristics of the individual sheets are measured, e.g. the thickness and/or the strength of the sheets. The measured value is used to control the bending machine (4). This permits a substantially constant bending result to be achieved, even with varying sheet metal characteristics.

IPC 8 full level

B21D 5/14 (2006.01); **B21D 51/26** (2006.01)

CPC (source: EP US)

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