

Title (en)

A turbine engine airfoil with convective cooling, the corresponding core and the method for manufacturing this airfoil

Title (de)

Konvektive Kühlung einer Schaufel für ein Turbinentriebwerk, entsprechender verlorene Kern und entsprechendes Herstellungsverfahren

Title (fr)

Refroidissement par convection d'un profil d'aube de moteur à turbine, modèle de cire perdue et procédé de fabrication correspondant

Publication

EP 2159375 B1 20181121 (EN)

Application

EP 09250973 A 20090331

Priority

US 20155008 A 20080829

Abstract (en)

[origin: EP2159375A2] A turbine engine airfoil (34) includes an airfoil structure having an exterior surface (57) that provides a leading edge (38). A first cooling passage (56) includes radially spaced legs (78, 80) extending laterally from one side of the leading edge toward another side of the leading edge and interconnecting to form a loop (76) with one another. A trench (62) extends radially in the exterior surface (57) along the leading edge (38). The trench (62) intersects one (80) of the first and second legs (78,80) to provide at least one first cooling hole (64a,64b) in the trench (62). A core for manufacturing an airfoil and a method of manufacturing this airfoil are also disclosed.

IPC 8 full level

F01D 5/18 (2006.01); **B22C 9/04** (2006.01); **B22C 9/10** (2006.01)

CPC (source: EP US)

B22C 9/04 (2013.01 - EP US); **B22C 9/108** (2013.01 - EP US); **F01D 5/186** (2013.01 - EP US); **F01D 5/187** (2013.01 - EP US); **F05D 2240/121** (2013.01 - EP US); **F05D 2240/303** (2013.01 - EP US); **F05D 2250/185** (2013.01 - EP US); **F05D 2260/202** (2013.01 - EP US); **Y10T 29/49336** (2015.01 - US)

Cited by

EP2565383A3; EP2392774A1; EP2841710A4; WO2013163020A1; WO2014163698A1; US9874110B2; US9879601B2; EP2841710B1

Designated contracting state (EPC)

DE GB

DOCDB simple family (publication)

EP 2159375 A2 20100303; **EP 2159375 A3 20130529**; **EP 2159375 B1 20181121**; US 2010054953 A1 20100304; US 8572844 B2 20131105

DOCDB simple family (application)

EP 09250973 A 20090331; US 20155008 A 20080829