

Title (en)  
Bicoloured aluminium container and process for producing said container

Title (de)  
Zweifarbiger Aluminiumbehälter und Verfahren zur Herstellung dieses Behälters

Title (fr)  
Récipient en aluminium bicolore et procédé de production de ce récipient

Publication  
**EP 2165937 A1 20100324 (EN)**

Application  
**EP 08164893 A 20080923**

Priority  
EP 08164893 A 20080923

Abstract (en)  
The invention concerns an aluminium container (1) issued from the process of stamping/deep drawing an aluminium foil (6) to form a container body (7), cutting the edges of the container body, curling said edges on the exterior side of the container body in order to form a curled edge (2) and closing the container body by a foil/lid/membrane (3) wherein the colour of the curled edge is different from the natural colour of the aluminium foil.

IPC 8 full level  
**B31B 50/00** (2017.01); **B65D 1/16** (2006.01); **B65D 85/804** (2006.01)

CPC (source: CN EP US)  
**B21D 51/18** (2013.01 - CN EP US); **B65B 29/02** (2013.01 - CN); **B65B 29/022** (2017.07 - EP US); **B65D 85/8043** (2013.01 - CN EP US);  
**B65D 2203/12** (2013.01 - CN EP US)

Citation (search report)  
• [Y] EP 0468079 A1 19920129 - NESTLE SA [CH]  
• [A] EP 1849715 A1 20071031 - NESTEC SA [CH]  
• [Y] DE 202005021160 U1 20070405 - CAFFITA SYSTEM SPA [IT]  
• [A] WO 2004083071 A1 20040930 - SEGA FREDO ZANETTI COFFEE SYSTE [IT], et al  
• [A] EP 0292462 A2 19881123 - KOUPEMAN BIDONS BOITES METALL [BE]

Cited by  
CN102939252A; AU2011264033B2; US9783361B2; US10960453B2; US10442610B2; WO2011154203A1; WO2016075321A1; US10730691B2;  
US10273076B2; US9877495B2; US10820607B2; EP2580142B1

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MT NL NO PL PT RO SE SI SK TR

Designated extension state (EPC)  
AL BA MK RS

DOCDB simple family (publication)  
**EP 2165937 A1 20100324**; CA 2738138 A1 20100401; CN 102164824 A 20110824; CN 104528094 A 20150422; DK 2334564 T3 20150309;  
EP 2334564 A1 20110622; EP 2334564 B1 20150304; EP 2334564 B2 20201007; ES 2534054 T3 20150416; JP 2012502821 A 20120202;  
JP 5607632 B2 20141015; PL 2334564 T3 20150831; PT 2334564 E 20150324; US 2012031794 A1 20120209; WO 2010034663 A1 20100401

DOCDB simple family (application)  
**EP 08164893 A 20080923**; CA 2738138 A 20090917; CN 200980137495 A 20090917; CN 201410589736 A 20090917;  
DK 09783117 T 20090917; EP 09783117 A 20090917; EP 2009062050 W 20090917; ES 09783117 T 20090917; JP 2011527319 A 20090917;  
PL 09783117 T 20090917; PT 09783117 T 20090917; US 200913120581 A 20090917