

Title (en)

METHOD FOR MANUFACTURING A TURBINE CASING AND TURBINE CASING

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES TURBINENGEHÄUSES SOWIE TURBINENGEHÄUSE

Title (fr)

PROCÉDÉ DESTINÉ À LA FABRICATION D'UN BOÎTIER DE TURBINE ET BOÎTIER DE TURBINE

Publication

**EP 2176522 A1 20100421 (DE)**

Application

**EP 08786470 A 20080725**

Priority

- EP 2008059813 W 20080725
- EP 07015627 A 20070808
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Abstract (en)

[origin: EP2022951A1] The housing has an outer layer (5) arranged around an inner layer (4), where the housing is formed as a two-layered structure with the inner layer and the outer layer. The inner layer is made of a more heat resistant material than the outer layer. The more heat resistant material of the inner layer is selected from the group of a nickel-based alloy i.e. alloy 625, the martensitic cast steel or the chromium steel of 9-10 weight percentage. The outer layer is made of the martensitic cast steel, cast steel or the chromium steel of 9-10 weight percentage or 1-2 percentage. An independent claim is also included for a method for manufacturing a two-layered housing for a thermal turbo-machine.

IPC 8 full level

**B22D 25/00** (2006.01); **F01D 25/26** (2006.01)

CPC (source: EP US)

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**F05D 2260/941** (2013.01 - EP US); **F05D 2300/502** (2013.01 - EP US); **Y10T 29/4998** (2015.01 - EP US)

Citation (search report)

See references of WO 2009019152A1

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JP 2012140961 A 20120726; JP 5450674 B2 20140326; US 2010209234 A1 20100819; US 2014076466 A1 20140320;  
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