

Title (en)

Device for sheet metal roll forming

Title (de)

Vorrichtung zum Rollformen von Blech

Title (fr)

Dispositif de formage de tôle par enroulement

Publication

**EP 2177285 B1 20120926 (DE)**

Application

**EP 09011347 A 20090903**

Priority

DE 202008013876 U 20081020

Abstract (en)

[origin: EP2177285A1] The device has longitudinal gumption units (35,36) for sheet metal arranged to a series of pairs (13-20) made of formed roles upstream on both sides of transportation route of sheet metal. The longitudinal gumption unit is adjustable at a mutual distance independently of the series of pairs of formed roles and is adjustable at an angle in relation to the transportation direction (25) of the sheet metal.

IPC 8 full level

**B21D 5/08** (2006.01)

CPC (source: EP)

**B21D 5/083** (2013.01); **E06B 1/62** (2013.01)

Cited by

CN115283512A

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

**EP 2177285 A1 20100421**; **EP 2177285 B1 20120926**; DE 202008013876 U1 20100318; EP 2180126 A2 20100428

DOCDB simple family (application)

**EP 09011347 A 20090903**; DE 202008013876 U 20081020; EP 09012785 A 20091009