

Title (en)  
Production unit and method for operating same

Title (de)  
Fertigungseinheit sowie Verfahren zum Betreiben der Fertigungseinheit

Title (fr)  
Unité de fabrication et procédé de fonctionnement de l'unité de fabrication

Publication  
**EP 2177439 B1 20111102 (DE)**

Application  
**EP 09011406 A 20090905**

Priority  
DE 102008051779 A 20081017

Abstract (en)  
[origin: EP2177439A1] The method involves providing the production unit (10) with an electrically driven drive (16) depending on a central mechanical speed in normal operation. The abnormal movement of the depending drive is monitored with respect to the obtained or exceeded threshold value. The threshold value is increased or decreased depending on the master values generated by actuating an actuation element (24). The movement of the dependent drive is monitored with respect to the threshold. An independent claim is included for a production unit with a safety control- or regulating unit.

IPC 8 full level  
**B65B 19/28** (2006.01); **B65B 57/00** (2006.01)

CPC (source: EP)  
**A24C 5/00** (2013.01); **B65B 19/28** (2013.01); **B65B 57/005** (2013.01); **B65B 65/00** (2013.01)

Cited by  
WO2012091584A1; CN114431514A

Designated contracting state (EPC)  
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DOCDB simple family (publication)  
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