

Title (en)  
Folding apparatus and method

Title (de)  
Falzapparat und Falzverfahren

Title (fr)  
Plieuse et procédé de pliage

Publication  
**EP 2177465 B1 20111207 (DE)**

Application  
**EP 09173150 A 20091015**

Priority  
DE 102008052151 A 20081020

Abstract (en)  
[origin: EP2177465A2] The apparatus (1) has a transfer cylinder (26) for transferring printing products produced from a web strand (7), to a collecting cylinder (12) so that the printing products are joined in the collecting cylinder and cross-folded during transfer to a folding flap cylinder (13). Folding hoppers (5, 16, 17) are provided upstream to a transverse cutting device and an auxiliary transverse cutting device (21). A longitudinal cutting device (4) with a cutter is attached to the folding hoppers that are attached to the transverse cutting device. The cutter is aligned with a hopper fold. An independent claim is also included for a method for folding printing products.

IPC 8 full level  
**B65H 45/28** (2006.01); **B65H 45/16** (2006.01)

CPC (source: EP US)  
**B65H 45/162** (2013.01 - EP US); **B65H 45/28** (2013.01 - EP US)

Cited by  
CN112757763A; CN109927398A

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)  
**EP 2177465 A2 20100421**; **EP 2177465 A3 20101006**; **EP 2177465 B1 20111207**; AT E536328 T1 20111215; DE 102008052151 A1 20100422; US 2010273623 A1 20101028

DOCDB simple family (application)  
**EP 09173150 A 20091015**; AT 09173150 T 20091015; DE 102008052151 A 20081020; US 58232409 A 20091020