

Title (en)

Method of creating pre-trimmed stacks using a guillotine

Title (de)

Verfahren zum Erzeugen von Nutzenstapeln mittels einer Planschneidmaschine

Title (fr)

Procédé de production de piles utilitaires à l'aide d'une machine de coupe plane

Publication

**EP 2179823 B1 20110914 (DE)**

Application

**EP 08017779 A 20081010**

Priority

EP 08017779 A 20081010

Abstract (en)

[origin: EP2179823A1] The method involves rotating a total stack around 90 degree, and transferring the total stack to a lower table (9) of a guillotine-type cutter (10). The total stack is inserted below a cutting knife, and the total stack is separated into multiple stack elements. The stack elements are discharged on a receiving table (20) arranged laterally to the cutter. The stack elements are aligned to form cuboid-shaped entire utilized stack. Other stack elements (26, 27) and the former stack elements are aligned to a block by a push device (16).

IPC 8 full level

**B26D 7/01** (2006.01); **B26D 7/06** (2006.01); **B26D 1/08** (2006.01)

CPC (source: EP US)

**B26D 7/015** (2013.01 - EP); **B26D 7/0675** (2013.01 - EP US); **B65H 35/06** (2013.01 - EP); **B26D 1/08** (2013.01 - EP); **B26D 2007/0056** (2013.01 - EP); **B65H 2301/33216** (2013.01 - EP); **B65H 2301/4229** (2013.01 - EP); **B65H 2301/4314** (2013.01 - EP)

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DOCDB simple family (publication)

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