

Title (en)

MULTICOLOR PRINTED AND EMBOSSED LID FOR CREAM JARS AND METHOD FOR PRODUCING SUCH COVERS

Title (de)

MEHRFARBIG BEDRUCKTER UND GEPRÄGTER DECKEL FÜR CREMEDOSEN UND VERFAHREN ZUR HERSTELLUNG SOLCHER DECKEL

Title (fr)

COUVERCLE GAUFRÉ ET IMPRIMÉ EN PLUSIEURS COULEURS POUR BOÎTES DE CRÈME ET PROCÉDÉ DE FABRICATION DE COUVERCLES DE CE TYPE

Publication

**EP 2180965 A1 20100505 (DE)**

Application

**EP 08735025 A 20080404**

Priority

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Abstract (en)

[origin: WO2008125238A1] The invention relates to a painted, printed, and embossed deep-drawn lid, circular in the top view, made of aluminum, substantially in the form of a cylinder open on one side, wherein the imprint on the substantially flat surface has at least one contour also representing the contour of the embossment, obtainable by a sequence of the following process steps: (a) coating, particularly printing an aluminum plate with paint and/or colorant, (b) cutting the aluminum plate, (c) deep drawing, (d) embossing, (e) optionally edge rolling, wherein the steps (b), (c), (d), and optionally (e) are performed by a single tool.

IPC 8 full level

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See references of WO 2008125238A1

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