

Title (en)

PROCESS FOR PRODUCING A BALL CAGE OF A JOINT

Title (de)

FERTIGUNGSVERFAHREN FÜR EINEN KUGELKÄFIG EINES GELENKS

Title (fr)

PROCÉDÉ DE FABRICATION POUR UNE CAGE À BILLES D'UNE ARTICULATION

Publication

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Application

EP 08786934 A 20080806

Priority

- EP 2008060327 W 20080806
- DE 102007043746 A 20070904

Abstract (en)

[origin: WO2009030575A1] The invention provides a process for producing a ball cage (66: figure 9) of a joint (56: figure 9), said ball cage having an inner side (70: figure 9), an outer side (68: figure 9) and windows (74: figure 9) between the inner side and the outer side, in which process a blank (76) is clamped on a workpiece clamp (78) of a machine tool (10: figure 1), wherein a clamping region (80) of the blank is located outside a machining region, and the same machine tool machines the inner side, the outer side and the windows without the workpiece (76) being reset.

IPC 8 full level

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CPC (source: EP US)

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Y10T 82/2511 (2015.01 - EP US)

Citation (search report)

See references of WO 2009030575A1

Citation (examination)

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CN102303272A

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