

Title (en)  
METHOD FOR ANCHORING AN ATTACHMENT ELEMENT

Title (de)  
VERFAHREN ZUM VERANKERN EINES BEFESTIGUNGSELEMENTS

Title (fr)  
PROCÉDÉ DESTINÉ À L'ANCRAGE D'UN ÉLÉMENT DE FIXATION

Publication  
**EP 2192261 B1 20180523 (DE)**

Application  
**EP 09175875 A 20091113**

Priority  
DE 102008044128 A 20081127

Abstract (en)  
[origin: EP2192261A1] The method involves drilling a borehole (7) in a constructional component (6) with a percussively-rotationally driven hollow drill (12). The produced drillings and drilling dust are aspirated with a vacuum source (26) e.g. vacuum cleaner, between an outer side of the hollow drill and a borehole wall during drilling of the borehole. The borehole is filled with a self-hardenable mortar immediately after formation of the suction-cleaned borehole. A fastening element e.g. threaded rod, is inserted into the self-hardenable mortar. An independent claim is also included for a method for forming a cleaned borehole in a constructional component for anchoring a fastening element in a constructional component with a self-hardenable mortar.

IPC 8 full level  
**E21B 21/015** (2006.01); **E21D 20/00** (2006.01); **B23B 51/00** (2006.01); **B23Q 11/00** (2006.01); **B25D 17/18** (2006.01)

CPC (source: EP US)  
**E21B 21/015** (2013.01 - EP US); **E21D 20/003** (2013.01 - EP US); **Y10T 408/03** (2015.01 - EP US)

Citation (opposition)

- Opponent : Black & Decker Inc.
- EP 1627705 B1 20071212 - HILTI AG [LI]
  - DE 2912396 A1 19801009 - GUERGEN KARL HEINZ
  - JP 2004268560 A 20040930 - KIKUCHI PLANT KK
  - US 4291799 A 19810929 - BOWER JR ARNOLD B
  - US 4098166 A 19780704 - LANG GUSZTAV
  - US 4094222 A 19780613 - LANG GUSZTAV, et al
  - "AC100 Plus™ Specification & Design Manual", POWERS FASTENERS, 2005, pages 1 - 24, XP055568763
  - ANONYMOUS: "2003/2004 buyers guide", POWERS FASTENERS, 2003, pages 1 - 65, XP055568777
  - ANONYMOUS: "2004/2005 buyers guide", POWERS FASTENERS, 2004, pages 3, 30 - 31, XP055568841

Cited by  
CN106808434A; CN103470297A

Designated contracting state (EPC)  
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DOCDB simple family (publication)  
**EP 2192261 A1 20100602; EP 2192261 B1 20180523;** DK 2192261 T3 20180723; ES 2671373 T3 20180606; US 2010126112 A1 20100527

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**EP 09175875 A 20091113;** DK 09175875 T 20091113; ES 09175875 T 20091113; US 59252409 A 20091124