

Title (en)  
Vacuum cleaner bag and method for manufacturing vacuum cleaner bag

Title (de)  
Staubsaugerbeutel und Verfahren zur Herstellung eines Staubsaugerbeutels

Title (fr)  
Sac d'aspirateur et procédé de fabrication d'un sac d'aspirateur

Publication  
**EP 2198765 B1 20160601 (DE)**

Application  
**EP 09176472 A 20091119**

Priority  
DE 102008061250 A 20081210

Abstract (en)  
[origin: DE102008061250A1] The bag (1) has an inner space, which is surrounded by plies of filter material, where an inlet opening is formed in the filter material. A distance limiting strip is provided in the inner space for limiting distance between two spaced positions of the filter material, which is connected with another filter material at an opposite side. The distance limiting strip is made of rigid material such as cardboard or plastic, or flexible material such as fleece material, paper, rubber, plastic foil, interlaced yarns or knitted fabric. The bag is designed as padded flat-bottom bag or flat bag. An independent claim is also included for a method for manufacturing a vacuum cleaner bag.

IPC 8 full level  
**A47L 9/14** (2006.01)

CPC (source: EP)  
**A47L 9/14** (2013.01)

Citation (opposition)  
Opponent : Eurofilters Holding N.V.  
• DE 202008008989 U1 20080904 - EUROFILTERS HOLDING NV [BE]  
• DE 3129371 A1 19830217 - VORWERK CO INTERHOLDING [DE]

Cited by  
EP2465397A1; EP2442702B2

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)  
**DE 102008061250 A1 20090430; DE 102008061250 B4 20131212; DE 102008061250 C5 20181220; EP 2198765 A2 20100623; EP 2198765 A3 20101110; EP 2198765 B1 20160601**

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