

Title (en)  
STEP FOR A MOVING STAIRCASE OR PALLET FOR AND MOVING STAIRCASE WITH SUCH A STEP OR CONVEYOR WITH SUCH A PALLET  
AND METHOD FOR MANUFACTURING SUCH A STEP OR PALLET

Title (de)  
STUFE FÜR FAHRTREPPE ODER PALETTE FÜR FAHRSTEIG SOWIE FAHRTREPPE ODER FAHRSTEIG UND VERFAHREN ZUR  
HERSTELLUNG

Title (fr)  
GRADIN POUR ESCALIER ROULANT OU PALETTE POUR TROTTOIR AINSI QU'ESCALIER ROULANT DOTÉ D'UN TEL GRADIN OU  
TROTTOIR DOTÉ D'UNE TELLE PALETTE ET PROCÉDÉ DE FABRICATION D'UN TEL GRADIN OU D'UNE TELLE PALETTE

Publication  
**EP 2205516 B1 20170118 (DE)**

Application  
**EP 08838320 A 20080926**

Priority  

- EP 2008062963 W 20080926
- EP 07117647 A 20071001
- EP 08838320 A 20080926

Abstract (en)  
[origin: WO2009047142A1] The escalator step (1) or the travelator plate comprises a step skeleton (2) or a plate skeleton which carries at least one tread element (22). A first cheek (3), a central cheek (4), a second cheek (5), a carrier (6), a bridge (7) and a bracket (8) form the step skeleton (2). For each cheek (3, 4, 5), a sheet metal blank is stamped from a sheet metal strip and is subsequently formed into the cheek by means of deep drawing processes. The carrier (6), bridge (7) and bracket (8) connect the cheeks (3, 4, 5), wherein the components are welded by means of spot welding processes. The carrier (6), bridge (7) and bracket (8) are produced endlessly from sheet metal coil by means of a rolling deformation process and are cut to length depending on the step width.

IPC 8 full level  
**B66B 23/12** (2006.01)

CPC (source: EP US)  
**B66B 23/12** (2013.01 - EP US)

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MT NL NO PL PT RO SE SI SK TR

DOCDB simple family (publication)  
**WO 2009047142 A1 20090416; WO 2009047142 A8 20090522;** AU 2008309740 A1 20090416; AU 2008309740 B2 20140410;  
BR PI0817926 A2 20150407; BR PI0817926 B1 20191105; CA 2698941 A1 20090416; CA 2698941 C 20160405; CN 101808928 A 20100818;  
CN 101808928 B 20130918; EP 2205516 A1 20100714; EP 2205516 B1 20170118; ES 2622445 T3 20170706; HK 1146539 A1 20110617;  
JP 2010540377 A 20101224; JP 5492088 B2 20140514; KR 101591111 B1 20160202; KR 20100063102 A 20100610;  
MX 2010003282 A 20100409; NZ 583852 A 20121221; PL 2205516 T3 20170731; RU 2010117201 A 20111110; RU 2489342 C2 20130810;  
UA 99925 C2 20121025; US 2010206692 A1 20100819; US 8469176 B2 20130625; ZA 201002843 B 20110727

DOCDB simple family (application)  
**EP 2008062963 W 20080926;** AU 2008309740 A 20080926; BR PI0817926 A 20080926; CA 2698941 A 20080926;  
CN 200880109574 A 20080926; EP 08838320 A 20080926; ES 08838320 T 20080926; HK 11100313 A 20110113; JP 2010527418 A 20080926;  
KR 20107007007 A 20080926; MX 2010003282 A 20080926; NZ 58385208 A 20080926; PL 08838320 T 20080926;  
RU 2010117201 A 20080926; UA A201003736 A 20080926; US 68078708 A 20080926; ZA 201002843 A 20100422