Title (en)
VIAL RUBBER-STOPPER

Title (de)
GUMMISTOPFEN FÜR EIN FLÄSCHCHEN

Title (fr)
BOUCHON DE CAOUTCHOUC POUR FLACON

Publication
EP 2206654 A1 20100714 (EN)

Application
EP 08838829 A 20081020

Priority
• JP 2008069393 W 20081020
• JP 2007270871 A 20071018

Abstract (en)
There is provided a rubber stopper used to seal an opened portion of vials and syringes for keeping medical liquid and, in particular, to a rubber stopper in which stoppering properties can be improved without damaging sealing properties in the absence of silicone coating. A vial rubber stopper 1 comprises a disc-like top portion 3 and a cylindrical leg portion 2 of smaller diameter compared with that of the disc-like top portion, which is protruded from a bottom surface of the disc-like top portion 3 to shape into a flange 2A upward. An under-flange ring portion 3A connected to a flange bottom surface 2B is divided on an outer peripheral surface of the cylindrical leg portion 2, and the first ring-like raised portion 3B and the second ring-like raised portion 3C are formed downward of the under-flange ring portion 3A in the circumferential direction. An upper surface of the disc-like top portion 3 including a flange-upper surface, a maximum diametral portion of a flange-peripheral surface, a bottom surface of the disc-like top portion 3 located inside of the cylindrical leg portion 2 and a surface of the cylindrical leg portion 2 other than the under-flange ring portion 3A are laminated with a synthetic resin to leave the flange bottom surface and the surface of the under-flange ring portion 3A as a naked rubber stock.

IPC 8 full level
B65D 39/04 (2006.01); **A61J 1/05** (2006.01)

CPC (source: EP US)
B65D 39/0023 (2013.01 - EP US); A61J 1/1468 (2015.05 - EP US); B65D 2539/003 (2013.01 - EP US); B65D 2539/008 (2013.01 - EP US)

Cited by
CN102813522A; US10124534B2; CN106256707A

Designated contracting state (EPC)
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Designated extension state (EPC)
AL BA MK RS

DOCDB simple family (publication)
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