

Title (en)
METHOD FOR CONTINUOUS AUSTENITIC ROLLING OF A PRELIMINARY STRIP, WHICH IS PRODUCED IN A CONTINUOUS CASTING PROCESS

Title (de)
VERFAHREN ZUM KONTINUIERLICHEN AUSTENITISCHEN WALZEN EINES IN EINEM KONTINUIERLICHEN GIESSPROZESS HERGESTELLTEN VORBANDES

Title (fr)
PROCÉDÉ DE LAMINAGE AUSTÉNITIQUE CONTINU D'UNE BANDE FABRIQUÉE LORS D'UN PROCESSUS DE COULÉE CONTINU

Publication
EP 2209573 A1 20100728 (DE)

Application
EP 08852273 A 20081119

Priority
• EP 2008065787 W 20081119
• AT 18932007 A 20071122

Abstract (en)
[origin: WO2009065840A1] The object of the invention is a method for the continuous austenitic rolling of a preliminary strip, which is produced in a continuous casting process in a continuous casting facility at a casting thickness of less than 300 mm, by performing thickness reduction steps in at least one of multiple sequential rolling stands, which form a rolling train, into a hot strip having a rolling final thickness between 0.5 and 15 mm without parting cut between the casting facility and rolling train. In order to reduce the investment outlay while simultaneously increasing the capacity, it is proposed that the preliminary strip (6) be reduced in thickness using a number of n deformation steps in each of the rolling trains (W, W1, W2, W3) disposed downstream of the continuous casting facility, said number n of the thickness reduction steps to be performed being determined by the condition (I). Furthermore, the invention relates to a casting and rolling facility for applying the method.

IPC 8 full level
B21B 37/00 (2006.01); **B21B 1/46** (2006.01); **B22D 11/12** (2006.01)

CPC (source: EP)
B21B 1/463 (2013.01); **B21B 37/00** (2013.01); **B22D 11/1206** (2013.01)

Citation (search report)
See references of WO 2009065840A1

Designated contracting state (EPC)
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MT NL NO PL PT RO SE SI SK TR

Designated extension state (EPC)
AL BA MK RS

DOCDB simple family (publication)
WO 2009065840 A1 20090528; AT 506065 A4 20090615; AT 506065 B1 20090615; BR PI0819789 A2 20150505; BR PI0819789 A8 20150505; BR PI0819789 A8 20160823; BR PI0819789 A8 20170321; CN 101868313 A 20101020; CN 101868313 B 20131204; EP 2209573 A1 20100728; EP 2209573 B1 20130814; EP 2209573 B2 20180117; ES 2428761 T3 20131111; KR 101514625 B1 20150423; KR 20100099202 A 20100910; RU 2010125493 A 20111227; RU 2463127 C2 20121010; UA 101338 C2 20130325

DOCDB simple family (application)
EP 2008065787 W 20081119; AT 18932007 A 20071122; BR PI0819789 A 20081119; CN 200880117295 A 20081119; EP 08852273 A 20081119; ES 08852273 T 20081119; KR 20107013861 A 20081119; RU 2010125493 A 20081119; UA A201006221 A 20081119