

Title (en)

Method for producing a brush, in particular a toothbrush

Title (de)

Verfahren zum Herstellen einer Bürste, insbesondere einer Zahnbürste

Title (fr)

Procédé de fabrication d'une brosse, notamment une brosse à dents

Publication

**EP 2210521 A3 20131016 (DE)**

Application

**EP 10000272 A 20100113**

Priority

DE 102009005708 A 20090122

Abstract (en)

[origin: EP2210521A2] The method involves injecting a brush body in an injection molding operation. The brush body is made up of plastic material. The bristle bundles are embedded into the surrounding brush body with their fastening side ends. The brush body is made up of a material contrastive with the material of the bristle bundles. The brush is reviewed optically for the presence of an overmolding after the solidification of the plastic material. The overmolding penetrates in the bristle bundles. An independent claim is also included for an apparatus for manufacturing a brush, particularly a toothbrush.

IPC 8 full level

**A46B 3/06** (2006.01); **A46D 1/00** (2006.01); **A46D 3/00** (2006.01); **A46D 9/00** (2006.01)

CPC (source: EP)

**A46B 3/06** (2013.01); **A46D 1/003** (2013.01); **A46D 3/005** (2013.01); **A46D 9/00** (2013.01)

Citation (search report)

- [IA] EP 0678368 A1 19951025 - BOUCHERIE NV G B [BE]
- [A] DE 8414080 U1 19880317
- [A] WO 9955193 A2 19991104 - GILLETTE CANADA [CA], et al
- [IA] EP 0674862 A1 19951004 - BOUCHERIE NV G B [BE]

Cited by

US9144299B2; EP4085794A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

Designated extension state (EPC)

AL BA RS

DOCDB simple family (publication)

**EP 2210521 A2 20100728; EP 2210521 A3 20131016**; DE 102009005708 A1 20100729

DOCDB simple family (application)

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