

Title (en)
DRILLING TOOL HAVING POINT THINNING

Title (de)
BOHRWERKZEUG MIT AUSSPITZUNG

Title (fr)
OUTIL DE PERÇAGE ET POINTE CORRESPONDANTE

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Application
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Abstract (en)
[origin: WO2009090042A2] The invention relates to a drilling tool (1), a) which can be rotated about a central tool axis (A), b) has at least two main cutters (10, 50) disposed on a front (I b) and transitioning into at least one cross-cutter (11, 51, 11', 51', 11', 51') in an inward direction toward the tool axis (A), c) wherein the cross-cutter (11, 51, 11', 51', 11', 51') extends in or across a central region (4) on the front (I a) surrounding the tool axis (A), d) wherein the cross-cutter (11, 51, 11', 51', 11', 51') forms a residual cross-cutter (11a) in the innermost region extending through the region of the tool axis or in the region thereof, and/or on the interior thereof, adjacent to a point thinning region (21, 61), e) wherein cutter corners (17, 57) are configured at the ends of the main cutters (10, 50) positioned on the outside, f) wherein a straight connecting line (2) is defined, which extends through two cutters corners (17, 57) of main cutters (10, 50) positioned opposite each other with regard to the tool axis (A), or which, in the absence of an opposite main cutter, extends through a cutter corner (17, 57) and the tool axis (A), g) wherein a cross-cutter interior region extends away from the outer end of the residual cross-cutter (11a', 51a'; 11a', 51a') within a region (D', D') at an angle between -15° and +15° with regard to a parallel (m) to the connecting line (2), and particularly has a length of 1/100 to 1/10 of the drill diameter B, preferably up to the base side (F', F') of the region (D', D').

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