

Title (en)

Method for producing a light with a light frame

Title (de)

Verfahren zum Herstellen einer Leuchte mit einem Leuchtenrahmen

Title (fr)

Procédé de fabrication d'un éclairage doté d'un cadre d'éclairage

Publication

EP 2239496 B1 20160622 (DE)

Application

EP 10158993 A 20100401

Priority

DE 102009016567 A 20090406

Abstract (en)

[origin: EP2239496A1] The method involves manufacturing a box-shaped base part to form a lamp tray (2) of the lamp. Corner portions (14,14',14'',14'') are manufactured and are connected with the box-shaped base part for forming a lamp frame (16). The connection takes place by welding. A part is stamped out for manufacturing the corner portions. The corner portions are formed by shaping the stamped out part.

IPC 8 full level

F21S 8/04 (2006.01)

CPC (source: EP US)

F21V 15/01 (2013.01 - EP US); **F21Y 2103/00** (2013.01 - EP US)

Cited by

AT17464U1; DE102017120533A1; AT14477U1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

EP 2239496 A1 20101013; EP 2239496 B1 20160622; DE 102009016567 A1 20101007

DOCDB simple family (application)

EP 10158993 A 20100401; DE 102009016567 A 20090406