

Title (en)
ROLLING MILL, AND TANDEM ROLLING MILL HAVING THE SAME

Title (de)
WALZWERK UND TANDEMWALZWERK DAMIT

Title (fr)
LAMINOIR ET LAMINOIR EN TANDEM COMPORTANT CELUI-CI

Publication
EP 2241383 B1 20140702 (EN)

Application
EP 09704554 A 20090115

Priority
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• JP 2008014473 A 20080125

Abstract (en)
[origin: EP2241383A1] A rolling mill, which can use work rolls of a smaller diameter for rolling a hard material and a thin strip material, and can obtain strips of high product quality with high productivity, is provided. For this purpose, a six-high rolling mill includes upper and lower work rolls (2) as a pair for rolling a strip (1), upper and lower intermediate rolls (3) as a pair for supporting the paired upper and lower work rolls, and upper and lower back-up rolls (4) as a pair for supporting the paired upper and lower intermediate rolls, but has no supporting rolls inside and outside the rollable strip width of the work rolls. The work rolls have a small diameter, and use a material having a high longitudinal modulus, such as a hard metal or a ceramic.

IPC 8 full level
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