

Title (en)

Method and apparatus of reducing the force required to separate a solidified object from a substrate

Title (de)

Verfahren und Vorrichtung zur Reduktion der erforderlichen Kraft zur Trennung eines festen Objekts von einem Substrat

Title (fr)

Procédé et dispositif de réduction de la force nécessaire pour séparer un objet solidifié d'un substrat

Publication

**EP 2241430 A1 20101020 (EN)**

Application

**EP 09011099 A 20090828**

Priority

US 42350009 A 20090414

Abstract (en)

A method and apparatus for making a three-dimensional object from a solidifiable material such as a photopolymer is shown and described. In accordance with the method, positions relative to a build axis are subdivided into first and second exposure data subsets, and the first and second exposure data subsets are solidified in alternating sequences to reduce the surface area of solidified material in contact with a solidification substrate.

IPC 8 full level

**B29C 67/00** (2006.01)

CPC (source: EP US)

**B29C 64/393** (2017.07 - EP US); **B33Y 10/00** (2014.12 - EP US); **B33Y 30/00** (2014.12 - EP US); **B33Y 50/02** (2014.12 - US); **B29C 33/68** (2013.01 - EP US)

Citation (applicant)

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Citation (search report)

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Designated extension state (EPC)

AL BA RS

DOCDB simple family (publication)

**EP 2241430 A1 20101020**; **EP 2241430 B1 20121114**; EP 2419258 A2 20120222; US 2010262272 A1 20101014; US 8326024 B2 20121204; WO 2010120839 A2 20101021; WO 2010120839 A3 20110901; WO 2010120839 A9 20101202

DOCDB simple family (application)

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