

Title (en)  
Method for manufacturing wooden boards

Title (de)  
Verfahren zur Herstellung von Holzplatten

Title (fr)  
Procédé de fabrication de plaques en bois

Publication  
**EP 2251168 B1 20130717 (DE)**

Application  
**EP 10004735 A 20100505**

Priority  
DE 102009022335 A 20090513

Abstract (en)  
[origin: EP2251168A1] The method involves gluing boards (B) with each other to wooden boards. The boards are fixed one after another such that the boards produce longer board layers. The shorter boards are joined to the longer board layers such that the short boards provided at ends are long within the board layers for non-interruption of the short boards during machining of the wooden boards. Narrow longitudinal sides of the board layers are glued and pressed to each other and lie at blocks. The boards are attached to front sides of the board players within the board layers.

IPC 8 full level  
**B27L 5/00** (2006.01); **B27D 1/06** (2006.01); **B27M 3/00** (2006.01)

CPC (source: EP)  
**B27D 1/06** (2013.01); **B27G 1/00** (2013.01); **B27L 5/00** (2013.01); **B27M 3/006** (2013.01)

Cited by  
EP3127669A1; EP3045278A1; DE102019125608A1; EP3208060A1; AT518249A4; AT518249B1; WO2018006114A1; EP3797984A1; EP3797984B1

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