

Title (en)

Metallic heat exchange pipe

Title (de)

Metallisches Wärmeaustauscherrohr

Title (fr)

Tuyau d'échange thermique métallique

Publication

**EP 2253922 A3 20140611 (DE)**

Application

**EP 10004200 A 20100420**

Priority

DE 102009021334 A 20090514

Abstract (en)

[origin: EP2253922A2] The tube (1) has a tube wall, and integrally formed ribs (3) running around on an outer tube (21) and having a rib foot (31), rib flanks (32) and a rib tip (33). The rib foot projects radially from the tube wall, and the rib flanks are provided with additional structural elements, which are formed as material projections (4) arranged laterally on the rib flanks. The material projections have a set of boundary faces (41, 42), where one of the boundary faces is curved convexly. The projections are spaced apart from each other in a circumferential direction.

IPC 8 full level

**F28F 1/26** (2006.01); **F28F 1/36** (2006.01); **F28F 1/40** (2006.01); **F28F 1/42** (2006.01)

CPC (source: EP KR US)

**B21J 5/068** (2020.08 - EP US); **F28F 1/10** (2013.01 - KR); **F28F 1/12** (2013.01 - KR); **F28F 1/24** (2013.01 - KR); **F28F 1/26** (2013.01 - EP US); **F28F 1/32** (2013.01 - KR); **F28F 1/36** (2013.01 - EP US); **F28F 1/40** (2013.01 - EP US); **F28F 1/42** (2013.01 - KR); **F28F 1/422** (2013.01 - EP US); **F28F 13/18** (2013.01 - KR); **F28D 2021/0061** (2013.01 - EP US); **F28F 2215/10** (2013.01 - EP US)

Citation (search report)

- [X] US 2007034361 A1 20070215 - LU MINGHUA [CN], et al
- [X] JP S5659194 A 19810522 - DAIKIN IND LTD
- [X] US 2008236803 A1 20081002 - CAO JIANYING [CN], et al

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US2016305717A1; EP3581871A1; US11073343B2; WO2015128061A1; WO2022089772A1; WO2022089773A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

Designated extension state (EPC)

AL BA ME RS

DOCDB simple family (publication)

**EP 2253922 A2 20101124**; **EP 2253922 A3 20140611**; **EP 2253922 B1 20160622**; BR PI1001514 A2 20110628; BR PI1001514 B1 20200303; CN 101886887 A 20101117; CN 101886887 B 20160113; DE 102009021334 A1 20101118; JP 2010266189 A 20101125; JP 5748963 B2 20150715; KR 101892572 B1 20180828; KR 20100123599 A 20101124; MX 2010003434 A 20101116; PL 2253922 T3 20161230; PT 2253922 T 20160927; US 2010288480 A1 20101118; US 8550152 B2 20131008

DOCDB simple family (application)

**EP 10004200 A 20100420**; BR PI1001514 A 20100512; CN 201010174047 A 20100506; DE 102009021334 A 20090514; JP 2010094587 A 20100416; KR 20100032637 A 20100409; MX 2010003434 A 20100326; PL 10004200 T 20100420; PT 10004200 T 20100420; US 66158810 A 20100319