

Title (en)
PROCESS OF MANUFACTURING OF A COMPOSITE BALANCE

Title (de)
HERSTELLUNGSVERFAHREN EINER KOMPOSITEN UNRUH

Title (fr)
PROCÉDÉ DE FABRICATION D'UN BALANCIER COMPOSITE

Publication
EP 2257855 B1 20121205 (FR)

Application
EP 09721945 A 20090313

Priority

- EP 2009053001 W 20090313
- EP 08153093 A 20080320
- EP 09721945 A 20090313

Abstract (en)
[origin: EP2104005A1] The balance (45') has a hub (39') connected to a fellow (37') by arms (40'-43'), where composite balance is formed in a silicon based layer. The fellow has a crenated ring (23') whose density is higher than that of the silicon based layer for increasing inertia of the balance. The ring is mounted in a recess formed in one of main surfaces of the fellow. A cylinder (25') is mounted on one of main surfaces of the hub, where the cylinder and the crenated ring are formed from metallic material. An independent claim is also included for a method for fabricating a composite balance.

IPC 8 full level
G04B 17/06 (2006.01); **G04D 3/00** (2006.01)

CPC (source: EP KR US)
G04B 17/063 (2013.01 - EP KR US); **G04D 3/0038** (2013.01 - EP KR US); **G04D 3/0069** (2013.01 - EP KR US)

Designated contracting state (EPC)
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK TR

DOCDB simple family (publication)
EP 2104005 A1 20090923; CN 101978327 A 20110216; CN 101978327 B 20120718; EP 2257855 A1 20101208; EP 2257855 B1 20121205; EP 2485095 A1 20120808; EP 2485095 B1 20130619; HK 1154087 A1 20120420; JP 2011525614 A 20110922; JP 2013068638 A 20130418; JP 2013231732 A 20131114; JP 5443626 B2 20140319; JP 5603458 B2 20141008; KR 20100138927 A 20101231; RU 2010142923 A 20120427; RU 2468405 C2 20121127; TW 201007395 A 20100216; TW I438589 B 20140521; US 2011103196 A1 20110505; US 8550699 B2 20131008; WO 2009115464 A1 20090924

DOCDB simple family (application)
EP 08153093 A 20080320; CN 200980110011 A 20090313; EP 09721945 A 20090313; EP 12164386 A 20090313; EP 2009053001 W 20090313; HK 11108315 A 20110809; JP 2011500163 A 20090313; JP 2013000879 A 20130108; JP 2013127296 A 20130618; KR 20107020597 A 20090313; RU 2010142923 A 20090313; TW 98109209 A 20090320; US 93353809 A 20090313