

Title (en)
METHOD OF MANUFACTURING SEAMLESS TUBE

Title (de)
VERFAHREN ZUR HERSTELLUNG EINES NAHTLOSEN ROHRS

Title (fr)
PROCÉDÉ DE FABRICATION DE TUBE SANS SOUDURE

Publication
EP 2258506 B1 20150520 (EN)

Application
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Abstract (en)
[origin: EP2258506A1] An object of the present invention is to provide a rotary cutting tool, a method of cutting a billet for manufacturing a seamless pipe, and a method of manufacturing the seamless pipe, which are capable of restraining the occurrence of an outer surface flaw on the seamless pipe. A rotary cutting tool 100 in accordance with the present invention has substantially circular shape and is provided with a plurality of blade parts 1 along the outer peripheral portion thereof. The end face 11 on the downstream side in the direction of rotation of the blade part 1 tilts at an angle , not smaller than 1 degree and not larger than 10 degrees with respect to the thickness direction Y intersecting at right angles to the direction of rotation X.

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