

Title (en)  
GRINDING METHOD AND GRINDING APPARATUS

Title (de)  
SCHLEIFVERFAHREN UND SCHLEIFVORRICHTUNG

Title (fr)  
PROCÉDÉ DE MEULAGE ET DISPOSITIF DE MEULAGE

Publication  
**EP 2268449 A1 20110105 (DE)**

Application  
**EP 09771486 A 20091030**

Priority

- DE 2009001519 W 20091030
- DE 102008054309 A 20081103

Abstract (en)  
[origin: WO2010060402A1] In a method for grinding a workpiece (30), a relative movement (50) of a rotational axis (42) of a rotating grinding tool (40) and the workpiece (30) is generated. The relative movement (50) is a superposition of a basic movement (52) in a direction parallel to a surface (34) of the workpiece (30) to be generated and an oscillating movement (54). As a result of the oscillating movement (54), the grinding tool (40) can be periodically separated at least partially from the workpiece (30), thereby allowing cooling lubricant (60) to penetrate into the gap (62) between the grinding tool (40) and workpiece (30) and cooling the interacting zone (36). The surface (34) of the workpiece (30) to be generated is generated on or near the periphery (44) of the grinding tool (40) using a surface section of the grinding tool (40).

IPC 8 full level  
**B24B 1/00** (2006.01); **B24B 19/14** (2006.01); **B24B 41/00** (2006.01)

CPC (source: EP)  
**B24B 1/04** (2013.01); **B24B 19/14** (2013.01); **B24B 35/00** (2013.01)

Citation (search report)  
See references of WO 2010060402A1

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

Designated extension state (EPC)  
AL BA RS

DOCDB simple family (publication)  
**DE 102008054309 A1 20100506**; EP 2268449 A1 20110105; WO 2010060402 A1 20100603

DOCDB simple family (application)  
**DE 102008054309 A 20081103**; DE 2009001519 W 20091030; EP 09771486 A 20091030