

Title (en)

METHOD FOR PRODUCING A SECURITY OR VALUE DOCUMENT

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES SICHERHEITS- ODER WERTDOKUMENTS

Title (fr)

PROCÉDÉ DE FABRICATION D UN DOCUMENT DE SÉCURITÉ OU DE VALEUR

Publication

**EP 2271501 A1 20110112 (DE)**

Application

**EP 09732638 A 20090401**

Priority

- EP 2009002373 W 20090401
- DE 102008019092 A 20080416

Abstract (en)

[origin: WO2009127325A1] The invention relates to a method for producing a security or value document, having the process steps: B) preparing a layered compound (14, 18) made of at least one paper substrate (14) having a marking material that can be modified by a laser in a marking region, and a security element (18) present in the marking region that can be attenuated by laser effects, and L) subjecting the layer compound (14, 18) to laser radiation, in order to generate simultaneous and precisely matched attenuation lines (26) in the security element (18) and marks (22) in the paper substrate (18) by modifying the marking material.

IPC 8 full level

**B41M 3/14** (2006.01)

CPC (source: EP)

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Cited by

WO2014180885A1; EP3028869A1

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