

Title (en)  
Method for manufacturing a matt coating

Title (de)  
Verfahren zum Herstellen einer Mattlackierung

Title (fr)  
Procédé de fabrication d'un laquage mat

Publication  
**EP 2275213 B1 20150318 (DE)**

Application  
**EP 10006664 A 20100628**

Priority  
DE 102009032117 A 20090708

Abstract (en)  
[origin: EP2275213A1] The method involves performing a glossy coating stage (I) including an immersion prime coating sub stage (3), a filler coating sub stage (5), a shading-base coating sub stage (7), a glossy clear coat application sub stage (9) and a drying sub stage (11). A matt coating stage (II) including a grinding sub stage (13), a base coating application sub stage (15), an intermediate drying sub stage (17), a matt clear coat application sub stage (19) and a drying sub stage (21) is performed. A body surface is cleaned after the grinding sub stage using cleaning agent e.g. silicone remover.

IPC 8 full level  
**B05D 5/02** (2006.01); **B05D 5/06** (2006.01); **B05D 7/00** (2006.01); **B05D 3/12** (2006.01); **B05D 5/00** (2006.01); **B05D 7/14** (2006.01)

CPC (source: EP)  
**B05D 5/02** (2013.01); **B05D 5/06** (2013.01); **B05D 7/53** (2013.01); **B05D 7/57** (2013.01); **B05D 3/12** (2013.01); **B05D 5/005** (2013.01);  
**B05D 7/14** (2013.01)

Cited by  
CN115488983A; WO2022069534A1

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)  
**EP 2275213 A1 20110119; EP 2275213 B1 20150318**; DE 102009032117 B3 20110224

DOCDB simple family (application)  
**EP 10006664 A 20100628**; DE 102009032117 A 20090708