

Title (en)  
METHOD FOR PRODUCING METAL-BASED MATERIALS FOR MAGNETIC COOLING OR HEAT PUMPS

Title (de)  
VERFAHREN ZUR HERSTELLUNG VON METALLBASIERTEN MATERIALIEN FÜR DIE MAGNETISCHE KÜHLUNG ODER WÄRMEPUMPEN

Title (fr)  
PROCÉDÉ DE FABRICATION DE MATÉRIAUX À BASE DE MÉTAL POUR LE REFROIDISSEMENT MAGNÉTIQUE OU POUR POMPES À CHALEUR

Publication  
**EP 2277180 B1 20170809 (DE)**

Application  
**EP 09738093 A 20090427**

Priority  

- EP 2009055024 W 20090427
- EP 08155259 A 20080428
- EP 09738093 A 20090427

Abstract (en)  
[origin: WO2009133049A1] The method for producing metal-based materials for magnetic cooling or heat pumps comprises the following steps:  
a) reacting chemical elements and/or alloys in a stoichiometry which corresponds to the metal-based material in the solid and/or liquid phase,  
b) optionally converting the reaction product from step a) into a solid, c) sintering and/or tempering the solid from step a) or b), d) quenching the sintered and/or tempered solid from step c) at a cooling speed of at least 100 K/s.

IPC 8 full level  
**H01F 1/01** (2006.01)

CPC (source: EP US)  
**B22F 3/1028** (2013.01 - EP US); **C22C 1/047** (2023.01 - EP US); **H01F 1/015** (2013.01 - EP US); **B22F 2009/041** (2013.01 - EP US);  
**B22F 2998/10** (2013.01 - EP US); **C22C 2200/04** (2013.01 - EP US); **C22C 2202/02** (2013.01 - EP US)

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK TR

DOCDB simple family (publication)  
**WO 2009133049 A1 20091105**; AU 2009242216 A1 20091105; AU 2009242216 B2 20140320; AU 2009242216 C1 20140904;  
AU 2014203376 A1 20140710; BR PI0911771 A2 20151006; CA 2721621 A1 20091105; CN 102017025 A 20110413;  
CN 102017025 B 20140625; EP 2277180 A1 20110126; EP 2277180 B1 20170809; JP 2011523676 A 20110818; JP 5855457 B2 20160209;  
KR 101553091 B1 20150914; KR 20110036700 A 20110408; NZ 588756 A 20120525; TW 201009855 A 20100301; TW I459409 B 20141101;  
US 2011061775 A1 20110317

DOCDB simple family (application)  
**EP 2009055024 W 20090427**; AU 2009242216 A 20090427; AU 2014203376 A 20140620; BR PI0911771 A 20090427; CA 2721621 A 20090427;  
CN 200980114769 A 20090427; EP 09738093 A 20090427; JP 2011505532 A 20090427; KR 20107026485 A 20090427;  
NZ 58875609 A 20090427; TW 98114088 A 20090428; US 98902009 A 20090427