

Title (en)

Hinged lid cigarette pack

Title (de)

Klappschachtel für Zigaretten

Title (fr)

Paquet de cigarette a couvercle articulé

Publication

**EP 2277787 B1 20120912 (DE)**

Application

**EP 10014432 A 20050702**

Priority

- EP 05758046 A 20050702
- DE 102004037433 A 20040730

Abstract (en)

[origin: WO2006012960A1] In order to produce collars (12) with imprints (20, 21) made by embossing a cigarette pack of the hinged lid box-type, embossing dies (29, 30) are, in the area of a collar apparatus, mounted on a knife cylinder (24) for separating the blanks for the collars (12). The embossings are made on the collar at almost the same time at which the collars (12) are separated.

IPC 8 full level

**B65D 5/42** (2006.01); **B65D 85/10** (2006.01)

CPC (source: EP US)

**B31F 1/10** (2013.01 - EP); **B65B 19/228** (2013.01 - EP); **B65B 61/02** (2013.01 - EP); **B65B 61/08** (2013.01 - EP); **B65D 5/4216** (2013.01 - EP US); **B65D 5/4233** (2013.01 - EP); **B65D 85/10484** (2020.05 - EP US); **B31B 50/256** (2017.07 - EP)

Cited by

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Designated contracting state (EPC)

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**WO 2006012960 A1 20060209**; AU 2005269054 A1 20060209; AU 2005269054 B2 20101216; DE 102004037433 A1 20060323; EP 1771342 A1 20070411; EP 2277787 A1 20110126; EP 2277787 A8 20110330; EP 2277787 B1 20120912; PL 2277787 T3 20130228; RU 2007107344 A 20080910; RU 2397129 C2 20100820

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