

Title (en)

DEVICE AND METHOD FOR INSERTING FLAT OBJECTS INTO FOLDED PRINTED PRODUCTS

Title (de)

VORRICHTUNG UND VERFAHREN ZUM EINSTECKEN VON FLACHEN GEGENSTÄNDEN IN GEFALTETE DRUCKEREIPRODUKTE

Title (fr)

DISPOSITIF ET PROCÉDÉ POUR INSÉRER DES OBJETS PLATS DANS PRODUITS D'IMPRESSION PLIÉS

Publication

EP 2288560 B1 20170517 (DE)

Application

EP 09753404 A 20090525

Priority

- CH 2009000176 W 20090525
- CH 7882008 A 20080526

Abstract (en)

[origin: WO2009143645A1] The invention relates to a device and a method for inserting flat objects (5) into a folded printed product (2), wherein the products (2) are held by grippers (12) of a gripper conveyor (10) which opens only briefly for inserting the flat object (5). In order to also stabilize the product in the open state of the gripper (12), according to the invention a support element (22, 22') is provided, which moves between the two product parts (3, 4) before the gripper (12) opens and rests on one of the product parts (3, 4). If the orientations of the support elements (22, 22') and the grippers (12) are selected in a suitable fashion, this will suffice in order to position the product (2) and keep it open such that the flat object (5) can be inserted and the gripper (12) can then be closed again, while clamping the product (2) with the flat object (5) into position. Optionally, further support elements (62, 62', 70) are present, which additionally support the product (2) from the outside, such as the folded edge (6).

IPC 8 full level

B65H 39/06 (2006.01); **B41F 13/68** (2006.01); **B65H 5/30** (2006.01); **B65H 29/00** (2006.01)

CPC (source: EP US)

B41F 13/68 (2013.01 - EP US); **B65H 5/308** (2013.01 - EP US); **B65H 29/003** (2013.01 - EP US); **B65H 39/06** (2013.01 - EP US); **B65H 2301/431711** (2013.01 - EP US)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK TR

DOCDB simple family (publication)

WO 2009143645 A1 20091203; AU 2009253665 A1 20091203; AU 2009253665 B2 20141009; BR PI0913947 A2 20130226; BR PI0913947 B1 20190702; CA 2725836 A1 20091203; CA 2725836 C 20160823; CN 102066221 A 20110518; CN 102066221 B 20140416; EP 2288560 A1 20110302; EP 2288560 B1 20170517; ES 2629628 T3 20170811; NZ 589575 A 20121130; PL 2288560 T3 20171031; RU 2010152288 A 20120710; RU 2512321 C2 20140410; US 2011109031 A1 20110512; US 8398064 B2 20130319; ZA 201008650 B 20120229

DOCDB simple family (application)

CH 2009000176 W 20090525; AU 2009253665 A 20090525; BR PI0913947 A 20090525; CA 2725836 A 20090525; CN 200980119522 A 20090525; EP 09753404 A 20090525; ES 09753404 T 20090525; NZ 58957509 A 20090525; PL 09753404 T 20090525; RU 2010152288 A 20090525; US 99363609 A 20090525; ZA 201008650 A 20101201