

Title (en)
DIE EJECTOR FOR DEEP DRAWING

Title (de)
AUSWERFER FÜR EIN FORMWERKZEUG ZUM TIEFZIEHEN

Title (fr)
EJECTEUR POUR UN OUTIL D'EMBOUTISSAGE

Publication
EP 2292345 B1 20150909 (EN)

Application
EP 10382212 A 20100730

Priority
ES 200930352 U 20090805

Abstract (en)
[origin: EP2292345A1] The invention relates to improved die ejectors for deep drawing press, formed from a body (1) which adopts the configuration of the graphical element (2) to be deep drawn and is incorporated in the hollow of said graphical element in the female part (3) of the die, the incorporation of a plurality of longitudinal flanges (5) in the upper surface of said body (1) being contemplated, which flanges are arranged separated from one another such that all of them have the same orientation, said orientation being horizontal, i.e., parallel with respect to the horizontal axis (2a) of the graphical element (2) to be deep drawn. The longitudinal flanges (5) are arranged equidistantly from one another and all of them are identical in shape and size.

IPC 8 full level
B21D 45/02 (2006.01); **B44B 5/02** (2006.01)

CPC (source: EP)
B21D 45/02 (2013.01); **B44B 5/026** (2013.01)

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)
EP 2292345 A1 20110309; EP 2292345 B1 20150909; ES 1070816 U 20091030; ES 1070816 Y 20100128; ES 2554656 T3 20151222

DOCDB simple family (application)
EP 10382212 A 20100730; ES 10382212 T 20100730; ES 200930352 U 20090805