

Title (en)

METHOD OF MANUFACTURING A MOTOR VEHICLE DOOR LOCK

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES KRAFTFAHRZEUGTÜRSCHLOSSES

Title (fr)

PROCEDE DE FABRICATION D'UNE SERRURE DE PORTE DE VEHICULE AUTOMOBILE

Publication

EP 2300675 B1 20140709 (FR)

Application

EP 08860151 A 20081205

Priority

- EP 2008066885 W 20081205
- FR 0759711 A 20071211

Abstract (en)

[origin: WO2009074516A1] The invention relates to a method of manufacturing locks for doors of a plurality of models of motor vehicles, each lock comprising a latch (1) which is rotatable about an axis (A) and which is associated with a pawl (2) rotatable about an axis (B), and also a mechanical and/or electrical transmission arrangement for carrying out an identical list of commands, the positioning of the fastening points (3, 4, 5) of these locks being identical, and the relative positioning of their "S point" (S1, S2) being different. According to the invention, said mechanical and/or electrical transmission arrangement of each of the locks is identical and only the assembly consisting of the latch and the associated pawl is different for each model of vehicles, in order to achieve said positioning of the "S point".

IPC 8 full level

E05B 63/00 (2006.01); **E05B 85/26** (2014.01)

CPC (source: EP US)

E05B 85/26 (2013.01 - EP US); **E05B 17/0004** (2013.01 - EP US); **E05B 63/0056** (2013.01 - EP US); **Y10T 29/49826** (2015.01 - EP US); **Y10T 70/5889** (2015.04 - EP US)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MT NL NO PL PT RO SE SI SK TR

DOCDB simple family (publication)

FR 2924736 A1 20090612; **FR 2924736 B1 20130531**; BR PI0820766 A2 20150616; CN 101918662 A 20101215; CN 101918662 B 20130508; EP 2300675 A1 20110330; EP 2300675 B1 20140709; RU 2010128553 A 20120120; RU 2485271 C2 20130620; US 2011041572 A1 20110224; WO 2009074516 A1 20090618

DOCDB simple family (application)

FR 0759711 A 20071211; BR PI0820766 A 20081205; CN 200880124528 A 20081205; EP 08860151 A 20081205; EP 2008066885 W 20081205; RU 2010128553 A 20081205; US 74682408 A 20081205