

Title (en)

METHOD AND DEVICE FOR PRODUCING FINE-BLANKED PARTS FROM A MATERIAL STRIP

Title (de)

VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN VON FEINSCHNEIDTEILEN AUS EINEM MATERIALSTREIFEN

Title (fr)

PROCÉDÉ ET DISPOSITIF POUR LA PRODUCTION DE PIÈCES DÉCOUPÉES DE PRÉCISION À PARTIR D'UNE BANDE DE MATÉRIAU

Publication

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Application

EP 09772089 A 20090617

Priority

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- EP 08012011 A 20080703
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Abstract (en)

[origin: EP2140954A1] The method involves cutting an incomplete compound die along the circumference of a fine-blanked part (1) with a specially shaped cutting edge of a cutting punch (11) and/or a cutting plate (5) such that the fine-blanked part initially remains bonded to a partial connecting part on a material strip (2). The fine-blanked part is moved together with the strip in a running direction (R) of the strip to a subsequent removal stage, in which the fine-blanked part and the strip are separated from each other. An independent claim is also included for a device for producing a fine-blanked part from a material strip.

IPC 8 full level

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CPC (source: EP US)

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