

Title (en)
METHOD AND APPARATUS FOR THE AUTOMATIC EDGE GRINDING OF GLASS SHEETS UNDER CLEAN ROOM CONDITIONS

Title (de)
VERFAHREN UND VORRICHTUNG ZUM AUTOMATISCHEN KANTEN-SCHLEIFEN VON GLASPLATTEN UNTER REINRAUMBEDINGUNGEN

Title (fr)
PROCÉDÉ ET DISPOSITIF DE MEULAGE AUTOMATIQUE DES ARÊTES DE PLAQUES DE VERRE DANS DES CONDITIONS DE SALLE BLANCHE

Publication
EP 2303507 A1 20110406 (DE)

Application
EP 09757119 A 20090602

Priority
• DE 2009000772 W 20090602
• DE 102008027050 A 20080606

Abstract (en)
[origin: US2011104988A1] An embodiment of the invention relates to a method and an apparatus for the automatic edge grinding of glass sheets under clean room conditions, comprising the following: a) a multi-axis robot at a gripper arm thereof carries a suction frame having a plurality of suction units for receiving a glass sheet, b) a grinding unit having at least one rotatable grinding wheel that is supported in a stationary manner is installed in the usable pivot range of the gripper arm of the robot, c) the ground product occurring during operation of the grinding unit is extracted by an extraction system, d) the degree of wear and the state of the grinding wheel are monitored by a calibration device in conjunction with a detection device, and a computer program for carrying out the method.

IPC 8 full level
B24B 9/10 (2006.01); **B24B 49/12** (2006.01); **B24B 55/06** (2006.01)

CPC (source: EP US)
B24B 9/10 (2013.01 - EP US); **B24B 49/12** (2013.01 - EP US); **B24B 55/06** (2013.01 - EP US)

Citation (search report)
See references of WO 2009146685A1

Designated contracting state (EPC)
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK TR

Designated extension state (EPC)
AL BA RS

DOCDB simple family (publication)
US 2011104988 A1 20110505; **US 8556680 B2 20131015**; AT E543607 T1 20120215; CN 102046329 A 20110504; CN 102046329 B 20140101; DE 102008027050 A1 20091210; DE 112009001933 A5 20110601; EP 2303507 A1 20110406; EP 2303507 B1 20120201; JP 2011523598 A 20110818; JP 5328900 B2 20131030; KR 101240205 B1 20130306; KR 20110021918 A 20110304; WO 2009146685 A1 20091210

DOCDB simple family (application)
US 99630509 A 20090602; AT 09757119 T 20090602; CN 200980120618 A 20090602; DE 102008027050 A 20080606; DE 112009001933 T 20090602; DE 2009000772 W 20090602; EP 09757119 A 20090602; JP 2011511970 A 20090602; KR 20107028864 A 20090602