

Title (en)
METHOD OF MANUFACTURING A BLADING COMPONENT

Title (de)
VERFAHREN ZUR HERSTELLUNG EINER SCHAUFELKOMPONENTE

Title (fr)
PROCEDE DE FABRICATION D'UNE PIECE D'AUBAGE

Publication
EP 2307157 B1 20180905 (FR)

Application
EP 09737069 A 20090716

Priority
• FR 2009051415 W 20090716
• FR 0854845 A 20080716

Abstract (en)
[origin: WO2010007322A2] The present invention relates to a method of manufacturing a sector of metal blading (1) for a turbomachine low pressure guide vane assembly in which at least one vane (14) comprises an internal cavity (13) intended to accept or communicate with a gas detection probe and at least one hole (19) formed in the wall constituting a passage for gas from the low-pressure zone of the turbomachine to the said cavity (13) and the probe by installing in a casting mould an insert that corresponds to the said cavity (13) and pouring molten metal into the cavity of the said casting mould. The method is characterized in that the insert (20) comprises, for each communication hole (19) of the said cavity (13), a protrusion (22) penetrating the internal surface of the mould and constituting the sole means of holding the insert (20) in the casting mould.

IPC 8 full level
B22C 9/04 (2006.01); **B22C 9/10** (2006.01)

CPC (source: EP US)
B22C 9/04 (2013.01 - EP US); **B22C 9/108** (2013.01 - EP US); **B22C 21/14** (2013.01 - EP US); **F05B 2230/21** (2013.01 - EP US); **F05B 2240/12** (2013.01 - EP US); **F05B 2260/80** (2013.01 - EP US); **F05C 2201/00** (2013.01 - EP US); **Y10T 29/49336** (2015.01 - EP US); **Y10T 29/49341** (2015.01 - EP US)

Designated contracting state (EPC)
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)
WO 2010007322 A2 20100121; WO 2010007322 A3 20100311; BR PI0916762 A2 20181016; BR PI0916762 B1 20200204; CA 2730584 A1 20100121; CA 2730584 C 20160830; CN 102099135 A 20110615; CN 102099135 B 20140618; EP 2307157 A2 20110413; EP 2307157 B1 20180905; FR 2933884 A1 20100122; FR 2933884 B1 20120727; JP 2011527945 A 20111110; JP 5449347 B2 20140319; RU 2011105649 A 20120827; RU 2497627 C2 20131110; US 2011113627 A1 20110519; US 8615875 B2 20131231

DOCDB simple family (application)
FR 2009051415 W 20090716; BR PI0916762 A 20090716; CA 2730584 A 20090716; CN 200980127991 A 20090716; EP 09737069 A 20090716; FR 0854845 A 20080716; JP 2011517981 A 20090716; RU 2011105649 A 20090716; US 200913002992 A 20090716