

Title (en)

Method and device for manufacturing a packaging unit

Title (de)

Verfahren und Vorrichtung zum Herstellen einer Verpackungseinheit

Title (fr)

Procédé et dispositif destinés à la fabrication d'une unité d'emballage

Publication

**EP 2322433 B1 20120627 (DE)**

Application

**EP 10002242 A 20100304**

Priority

DE 102009052551 A 20091110

Abstract (en)

[origin: EP2322433A1] The method involves encasing a product stack (1) with a film. The one-sided encased product stack is turned and encased with another film. The product stack is turned with a pallet lying above the product stack. The pallet is disposed on the product stack after the covering of the former film. The packing unit comprises multiple packing objects (2) stacked to the product stack. Independent claims are also included for the following: (1) a device for manufacturing a packing unit; and (2) a packing unit with a side surface.

IPC 8 full level

**B65B 9/13** (2006.01); **B65B 11/58** (2006.01); **B65D 71/00** (2006.01)

CPC (source: EP)

**B65B 9/135** (2013.01); **B65B 11/585** (2013.01); **B65D 71/0096** (2013.01); **B65D 2571/00018** (2013.01)

Cited by

EP2915755A1; US11078039B2; WO2017207485A1

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DOCDB simple family (publication)

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