

Title (en)  
Individual suction system for a winding unit

Title (de)  
Individuelles Saugsystem für eine Wickeleinheit

Title (fr)  
Système d'aspiration individuel pour unité d'enroulement

Publication  
**EP 2322458 B1 20130313 (EN)**

Application  
**EP 10190496 A 20101109**

Priority  
IT MI20092013 A 20091116

Abstract (en)  
[origin: EP2322458A1] A winding unit served by a suction system which provides all the suction services required by the winding unit, in which such a suction system consists of a single suction device which individually equips each winding unit, each suction device being driven with a variable speed rotation rate value by the winding unit to give each time different depression values required by the winding organs.

IPC 8 full level  
**B65H 54/70** (2006.01); **B65H 67/08** (2006.01)

CPC (source: EP)  
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Cited by  
CN113018998A; EP3141508A1; CN112707244A; CN103848285A; EP3141507A1; EP2481700A1; ITMI20120638A1; EP2653423A1; ITPD20130135A1; EP2803612A1; CN104163360A

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DOCDB simple family (publication)  
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**EP 10190496 A 20101109**; CN 201010551264 A 20101116; IT MI20092013 A 20091116