

Title (en)

METHOD FOR PRODUCING A CASTING MOULD FOR CASTING HIGHLY-REACTIVE MELTS

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER GUSSFORM ZUM VERGIESSEN HOCHREAKTIVER SCHMELZEN

Title (fr)

PROCÉDÉ POUR PRODUIRE UN MOULE SERVANT À COULER UNE MASSE EN FUSION HAUTEMENT RÉACTIVE

Publication

**EP 2337645 B1 20200422 (DE)**

Application

**EP 09783352 A 20090924**

Priority

- EP 2009062355 W 20090924
- DE 102008042376 A 20080925

Abstract (en)

[origin: WO2010034762A2] The invention relates to a method for producing a casting mould for casting highly reactive melts, in particular for casting titanium, titanium alloys or intermetallic titanium aluminides. Said method consists of the following steps: a contact layer (1) is produced by applying a first slicker containing a first Y<sub>2</sub>O<sub>3</sub>-powder as an essentially solid component, to a mould core, the contact layer (1) formed from the first slicker is sanded with a second Y<sub>2</sub>O<sub>3</sub>-powder containing Y<sub>2</sub>O<sub>3</sub> as the essential component. With respect to a particular efficient process, a first dry mass for producing the first slicker contains at least 75 wt.% Y<sub>2</sub>O<sub>3</sub> and as additional solid components, at least 1.0 - 25 wt.% of a hydraulic binder.

IPC 8 full level

**B22C 1/06** (2006.01); **B22C 3/00** (2006.01); **B22C 9/04** (2006.01)

CPC (source: EP US)

**B22C 1/06** (2013.01 - EP US); **B22C 3/00** (2013.01 - EP US); **B22C 9/04** (2013.01 - EP US)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

**WO 2010034762 A2 20100401**; **WO 2010034762 A3 20100819**; DE 102008042376 A1 20100408; EP 2337645 A2 20110629; EP 2337645 B1 20200422; JP 2012503552 A 20120209; US 2011203760 A1 20110825

DOCDB simple family (application)

**EP 2009062355 W 20090924**; DE 102008042376 A 20080925; EP 09783352 A 20090924; JP 2011528316 A 20090924; US 99816809 A 20090924