

Title (en)

Method for operating a blade folder and a blade folder

Title (de)

Verfahren zum Betrieb eines Schwertfalzwerks und ein Schwertfalzwerk

Title (fr)

Procédé de commande d'un dispositif de pli d'équerre et dispositif de pli d'équerre

Publication

**EP 2343260 B1 20130724 (FR)**

Application

**EP 11305013 A 20110107**

Priority

FR 1050115 A 20100108

Abstract (en)

[origin: EP2343260A1] The method involves implementing a production beginning mode in which controller controls an adjustment device (36) at a determined reference value and controls the adjustment device at desired distance for a production. A gap between a set of parallel folding rollers (32) is adjusted by an adjustment device. The determined reference value is maintained during a determined duration, where the reference value corresponds to a minimum distance and a gap of a previous production. An independent claim is also included for a chopper folder comprising a pair of parallel folding rollers.

IPC 8 full level

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CPC (source: EP US)

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