Title (en)

METHOD FOR FORGING A TITANIUM ALLOY THERMOMECHANICAL PART

Title (de)

VERFAHREN ZUM SCHMIEDEN EINES THERMOMECHANISCHEN TEILS AUS EINER TITANLEGIERUNG

Title (fr)

PROCEDE DE FORGEAGE D'UNE PIECE THERMOMECANIQUE EN ALLIAGE DE TITANE.

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Application

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Priority

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Abstract (en)

[origin: WO2010031982A1] The invention relates to a method for forging a thermomechanical part and comprises the following steps: - providing a billet produced in a titanium alloy having a beta transus temperature Tb; - carrying out at least one step of forging a blank of said billet at a temperature T1 lower than the beta transus temperature Tb frombefore carrying out the forging operation whereby a blank is completed; carrying out a step of final forging said blank at a temperature T2 greater than the beta transus temperature Tb frombefore carrying out the forging operation whereby a blank is completed. Said forging operation from the blank-forging step characteristically carries out, on every point of said billet, a deformation greater than a minimum deformation rate. The invention is useful for a rotating part of a turbine engine.

IPC 8 full level

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CPC (source: EP US)

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