

Title (en)

APPARATUS AND METHOD FOR COMPILING FLAT OBJECTS

Title (de)

VORRICHTUNG UND VERFAHREN ZUM ZUSAMMENTRAGEN VON FLACHEN GEGENSTÄNDEN

Title (fr)

DISPOSITIF ET PROCÉDÉ POUR ASSEMBLER DES OBJETS PLATS

Publication

**EP 2346765 B1 20120905 (DE)**

Application

**EP 09744918 A 20091102**

Priority

- CH 2009000346 W 20091102
- CH 17242008 A 20081104

Abstract (en)

[origin: WO2010051651A2] The invention relates to an apparatus and a method for compiling flat objects. According to the invention, a gripper conveyor is used, the grippers of which (12) either act directly as support elements (20) or contact surfaces (22) for the products (100) to be compiled, thereby constituting a receiving unit (10), or interact with a separate support element (20) to form a receiving unit (10). The use of a gripper conveyor having a controllable opening state and a controllable orientation of the gripper jaws (14, 16) of the individual grippers (12), and/or a controllable orientation of the separate support elements (20), has the advantage that the orientation of the contact surfaces and the clamping function within a receiving unit (10) can be set independently of the adjoining receiving units (10). In this way, greater flexibility is attained.

IPC 8 full level

**B65H 5/08** (2006.01); **B65H 5/14** (2006.01); **B65H 29/00** (2006.01); **B65H 39/055** (2006.01); **B65H 39/075** (2006.01)

CPC (source: EP KR US)

**B65H 5/085** (2013.01 - EP US); **B65H 5/14** (2013.01 - EP US); **B65H 29/003** (2013.01 - EP US); **B65H 29/04** (2013.01 - KR);  
**B65H 39/02** (2013.01 - KR); **B65H 39/055** (2013.01 - EP US); **B65H 39/075** (2013.01 - EP US); **B65H 2301/4322** (2013.01 - EP US);  
**B65H 2301/4353** (2013.01 - EP US); **B65H 2301/4354** (2013.01 - EP US); **B65H 2301/437** (2013.01 - EP US);  
**B65H 2301/4451** (2013.01 - EP US); **B65H 2301/44712** (2013.01 - EP US); **B65H 2404/61** (2013.01 - EP US); **B65H 2405/552** (2013.01 - EP US);  
**B65H 2405/571** (2013.01 - EP US); **B65H 2405/583** (2013.01 - EP US); **B65H 2511/214** (2013.01 - EP US)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

**WO 2010051651 A2 20100514; WO 2010051651 A3 20110120**; AU 2009311204 A1 20100514; AU 2009311204 B2 20151203;  
AU 2009311204 C1 20160317; BR PI0921790 A2 20160112; CA 2741411 A1 20100514; CA 2741411 C 20170221; CH 699866 A1 20100514;  
CN 102216184 A 20111012; CN 102216184 B 20141126; DK 2346765 T3 20121217; EP 2346765 A2 20110727; EP 2346765 B1 20120905;  
ES 2394760 T3 20130205; KR 20110079840 A 20110708; PL 2346765 T3 20130329; RU 2011121767 A 20121220; RU 2527287 C2 20140827;  
US 2011248438 A1 20111013; US 8419004 B2 20130416; ZA 201103165 B 20120725

DOCDB simple family (application)

**CH 2009000346 W 20091102**; AU 2009311204 A 20091102; BR PI0921790 A 20091102; CA 2741411 A 20091102; CH 17242008 A 20081104;  
CN 200980144134 A 20091102; DK 09744918 T 20091102; EP 09744918 A 20091102; ES 09744918 T 20091102; KR 20117011175 A 20091102;  
PL 09744918 T 20091102; RU 2011121767 A 20091102; US 200913127343 A 20091102; ZA 201103165 A 20110429