

Title (en)
APPARATUS AND METHOD FOR PRODUCING SPRINGS

Title (de)
VORRICHTUNG UND VERFAHREN ZUR HERSTELLUNG VON FEDERN

Title (fr)
DISPOSITIF ET PROCÉDÉ DE FABRICATION DE RESSORTS

Publication
EP 2349605 B1 20171101 (DE)

Application
EP 09775082 A 20091118

Priority
• CH 2009000365 W 20091118
• CH 18342008 A 20081125

Abstract (en)
[origin: WO2010060223A1] Using a method for producing a spring (1) from a spring wire (6), turns of a first spring part (10) are produced, wherein said produced turns move in a first direction (B). Thereafter, turns of a second spring part (12) are produced, wherein said produced turns move in a second direction (C) which is different from, in particular opposite of, the first direction. Such a method can be used to produce a spring having a plurality of spring parts in a simple manner.

IPC 8 full level
B21F 1/02 (2006.01); **B21F 35/00** (2006.01); **F16F 1/04** (2006.01)

CPC (source: EP US)
B21F 1/02 (2013.01 - EP); **B21F 3/00** (2013.01 - US); **B21F 35/00** (2013.01 - EP US)

Designated contracting state (EPC)
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)
CH 699955 A1 20100531; CN 102223963 A 20111019; CN 102223963 B 20140312; EP 2349605 A1 20110803; EP 2349605 B1 20171101; US 2011226380 A1 201110922; US 9038432 B2 20150526; WO 2010060223 A1 20100603

DOCDB simple family (application)
CH 18342008 A 20081125; CH 2009000365 W 20091118; CN 200980146829 A 20091118; EP 09775082 A 20091118; US 200913130660 A 20091118