

Title (en)

METHOD OF MAKING A BOTTOM PLATE FOR A WATCH

Title (de)

VERFAHREN ZUM HERSTELLEN EINER BODENPLATTE FÜR EINE UHR

Title (fr)

PROCÉDÉ DE FABRICATION D'UNE PLATINE DE MONTRE

Publication

EP 2350746 B1 20130403 (FR)

Application

EP 09736982 A 20091021

Priority

- EP 2009063782 W 20091021
- EP 08167196 A 20081021
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Abstract (en)

[origin: EP2180385A1] The method involves providing a partially amorphous material constituting an element of a timepiece, and forming the element by die-stamping at a temperature ranging between a glass transition temperature and a crystallization temperature. The element is cooled to solidify the element, and the element is recovered. The element is obtained by forming a preform with the material, placing the preform between matrices having inserts, and by exerting pressure on the preform using the matrices during a preset time to replicate shapes of the matrices on respective faces of the preform.

IPC 8 full level

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CPC (source: EP KR US)

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