

Title (en)

Device and method for producing stacks from a flow of shingled printed products

Title (de)

Verfahren und Vorrichtung zum Bilden von Stapeln aus einem Schuppenstrom von Druckprodukten

Title (fr)

Procédé et dispositif de formation de piles à partir d'un flux de produits d'impression en formation imbriquée

Publication

**EP 2361865 B1 20150916 (DE)**

Application

**EP 11153779 A 20110209**

Priority

CH 2102010 A 20100219

Abstract (en)

[origin: EP2361865A1] The method involves forming a main stack (9) on a stack support (6) in a stacking shaft (5), where an intermediate element (7) i.e. rake, and an auxiliary rake (8) are in idle positions outside of the shaft. An intermediate element is extended into an intermediate space to an end position in the shaft. Printed products (3) are deposited on the intermediate element or on previously deposited products. The stack is conveyed away from the shaft. The auxiliary rake is retracted to idle position outside of the shaft to transfer the partial stack and formed as a new main stack to the support. An independent claim is also included for a stacking apparatus comprising a stacking shaft and an intermediate stack element.

IPC 8 full level

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CPC (source: EP US)

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