

Title (en)

Method for the production of a wick holder for tea lights

Title (de)

Verfahren zur Herstellung eines Dochthalters für Teelichter

Title (fr)

Procédé de fabrication d'un support de mèche pour bougies chauffe-plat

Publication

**EP 2361962 B1 20150114 (DE)**

Application

**EP 11001298 A 20110217**

Priority

DE 102010008652 A 20100220

Abstract (en)

[origin: EP2361962A1] The holder (2) has a wax block (8) inserted in a cup shaped container (6), and a wick (12) passed through a hole (10) of the wax block. The wax block and the wick are arranged on a base (13) of the container resting upon the wick holder. A base board (14) is provided with a central passage (16) in form of a hollow cylindrical extension, where the bottom of the wick is received and fixed in the central passage. The base board is formed in the container as an equilateral triangle, a square and/or regular hexagon, where the base board is formed from a deep-drawing sheet metal stripe. An independent claim is also included for a method for manufacturing a wick holder.

IPC 8 full level

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CPC (source: EP)

**C11C 5/006** (2013.01); **F23D 3/24** (2013.01)

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